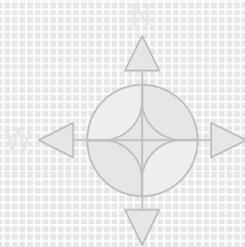


# PD/SW ECR PROTOCOL

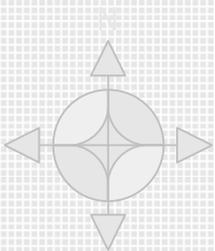
(V1.4)

Update : 2013/04/01



# CHANGE HISTORY

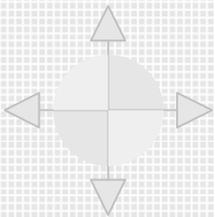
Date	Version	Issue
2011/10/17	1.0	Type-7 추가 - R&D Center 김광현
2012/11/07	1.1	Type#6 Weight에 Decimal Point 추가 - AP Protocol과 동일하게 함
2013/02/13	1.2	Type#4,6 PD-2와 동일하게 Weight Unit(kg, lb, oz, g) 소문자로 변경
2013/02/22	1.3	Type#12 Dialog6 프로토콜 추가
2013/06/13	1.4	Type#5 프로토콜 추가



# Transmission Data Description

Data	Hex	Description
SOH	01h	Start of heading
STX	02h	Start of Text
STA	53h, 55h	S(53h) : Stable, U(55h): Unstable
SIGN	2Dh, 20h	Sign of the weight data(2Dh-'-', 20h-'')
W5~W0		Weight data
P7~P0		Total Price data
U7~U0		Unit Price Data
PN4~PN0		PLU number data

Data	Hex	Description
UN1~UN2	KG, LB	Unit of weight
BCC		Block check character(exclusive or - ^)
ETX	03h	End of text
EOT	04h	End of transmission



# ECR Type#0, #1

**ECR**

**SCALE**

1byte  
ENQ  
(05h)

1byte  
DC2  
(12h)

1byte  
ACK  
(06h)

1byte  
NAK  
(15h)

Or

Weight Value Data Format

Prefix(1byte)	1byte	Weight(5byte)	Subfix(2byte)	
STX (02h)	ID	W4 ~ W0	BCC	ETX

BCC has all data bytes except STX and ETX through exclusive OR(XOR)

Or

1byte  
BEL  
(07h)

When weight is zero.

Or

1byte  
NAK  
(15h)

2kg : G(47h)	5lb : K(4Bh)
5kg : H(48h)	10lb : L(4Ch)
6kg : C(43h)	15lb : F(46h)
10kg : I(49h)	20lb : M(4Dh)
15kg : A(41h)	30lb : D(44h)
20kg : J(4Ah)	50lb : N(4Eh)
25kg : P(50h)	60lb : E(45h)
30kg : B(42h)	
60kg : O(4Fh)	

Scale Type Identifier

RS-232c Configuration	
Databit	7
Parity	Even
Stop Bit	1
Baudrate	9600bps

★ Response time : Typically 50ms, max 150ms

# ECR Type#2

**ECR**

1byte  
'W'  
(57h)

Request Weight Value

**SCALE**

Prefix(1byte)	Weight(6byte)	Subfix(1byte)
STX (02h)	W5 ~W0	CR (0Dh)

Weight Value Data Format

Or

Prefix(1byte)	1byte	1byte	Subfix(1byte)
STX (02h)	'?' (3Fh)	STAT	CR (0Dh)

Error Value Data Format

STATus Byte

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
PARITY Bit	Always 1	X	ZERO	X	Minus	Over Load	Motion

Or

1byte  
'X'

Wrong Request Command

RS-232c Configuration	
Databit	7
Parity	Even
Stop Bit	1
Baudrate	9600bps

★ Response time : Typically 50ms, max 150ms

# ECR Type#4

Unit of Weight  
 kg : 6Bh 67h  
 lb : 6Ch 62h  
 oz : 6Fh 7Ah  
 g : 67h 20h

**ECR**

1byte	1byte
'W' (57h)	CR (0Dh)

Request Weight Value

**SCALE**

Weight Value Data Format

Prefix(1byte)	1byte	1byte	1byte	1byte	1byte	1byte	1byte	1byte	1byte	Subfix(1byte)
LF (0Ah)	W4	W3	'.' (2Eh)	W2	W1	W0	UN1	UN2	CR (0Dh)	

Variable Position

And

STATUS DATA Format

Prefix(1byte)	1byte	1byte	1byte	Subfix(2byte)	
LF (0Ah)	'S' (53h)	B1	B2	CR (0Dh)	ETX (03h)

Simplified Status Codes

B1	B2	Status Definition
'0'(30h)	'0'(30h)	OK
'1'(31h)	'0'(30h)	Motion
'2'(32h)	'0'(30h)	Scale at Zero
'0'(30h)	'1'(31h)	Under Capacity
'0'(30h)	'2'(32h)	Over Capacity

**RS-232c Configuration**

Databit	7
Parity	Even
Stop Bit	1
Baudrate	9600bps

★ Response time : Typicaly 50ms, max 150ms

# ECR Type#5

Unit of Weight

- KG : 4Bh 47h
- LB : 4Ch 42h
- OZ : 4Fh 5Ah
- G : 47h 20h

## ECR

1byte	1byte
'W' (57h)	CR (0Dh)

Request Weight Value

## SCALE

Prefix(1byte)	1byte	1byte	1byte	1byte	1byte	1byte	1byte	1byte	1byte	Subfix(1byte)
LF (0Ah)	W4	W3	'.' (2Eh)	W2	W1	W0	UN1	UN2	CR (0Dh)	

Weight Value Data Format

Variable  
Position

And

Prefix(1byte)	1byte	1byte	Subfix(2byte)	
LF (0Ah)	B1	B2	CR (0Dh)	ETX (03h)

STATUS DATA Format

Simplified Status Codes

B1	B2	Status Definition
'0'(30h)	'0'(30h)	OK
'1'(31h)	'0'(30h)	Motion
'2'(32h)	'0'(30h)	Scale at Zero
'0'(30h)	'1'(31h)	Under Capacity
'0'(30h)	'2'(32h)	Over Capacity

### RS-232c Configuration

Databit	7
Parity	Even
Stop Bit	1
Baudrate	9600bps

★ Response time : Typicaly 50ms, max 150ms

# ECR Type#6

**ECR**

1byte  
ENQ  
(05h)

1byte  
DC1  
(11h)

**SCALE**

1byte  
ACK  
(06h)

Unit of Weight  
kg : 6Bh 67h  
lb : 6Ch 62h  
oz : 6Fh 7Ah  
g : 67h 20h

Weight Value Data Format

Prefix(2byte)		1byte	1byte	Weight(6byte)						1byte	1byte	Subfix(3byte)		
SOH (01h)	STX (02h)	STA	SIGN	W4	W3	'.' (2Eh)	W2	W1	W0	UN1	UN2	BCC	ETX (03h)	EOT (04h)

Variable Position

BCC has all data bytes except Prefix and Subfix through exclusive OR(XOR)

RS-232c Configuration	
Databit	8
Parity	None
Stop Bit	1
Baudrate	9600bps

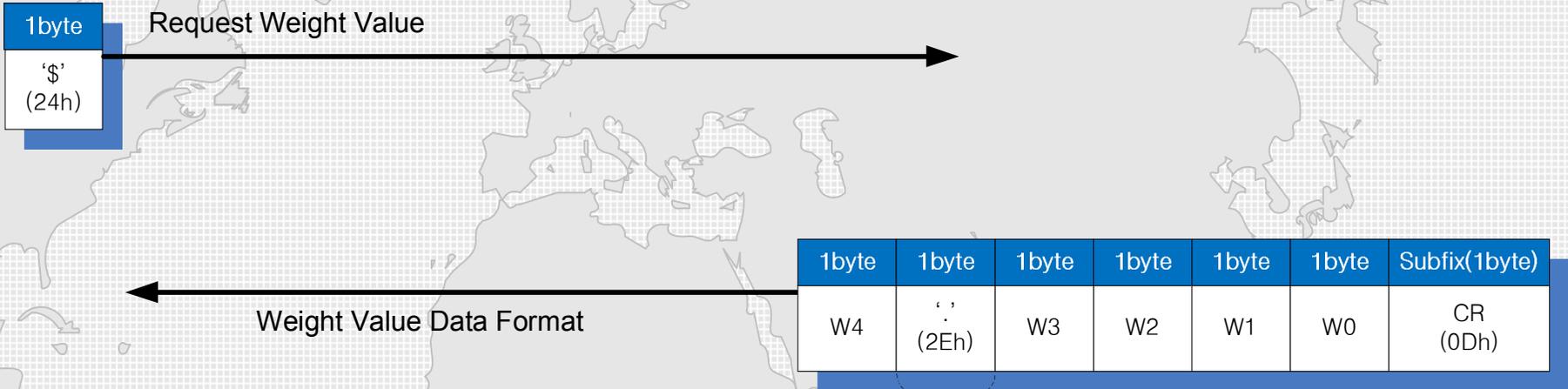
Symbol	Char.	Definition
STA	'S'(53h)	Scale is stable
	'U'(55h)	Scale is unstable
SIGN	' '(20h)	Zero and positive weight
	'-'(2Dh)	Negative weight
	'F'(46h)	Over load

★ Response time : Typically 50ms, max 150ms

# ECR Type#7

**ECR**

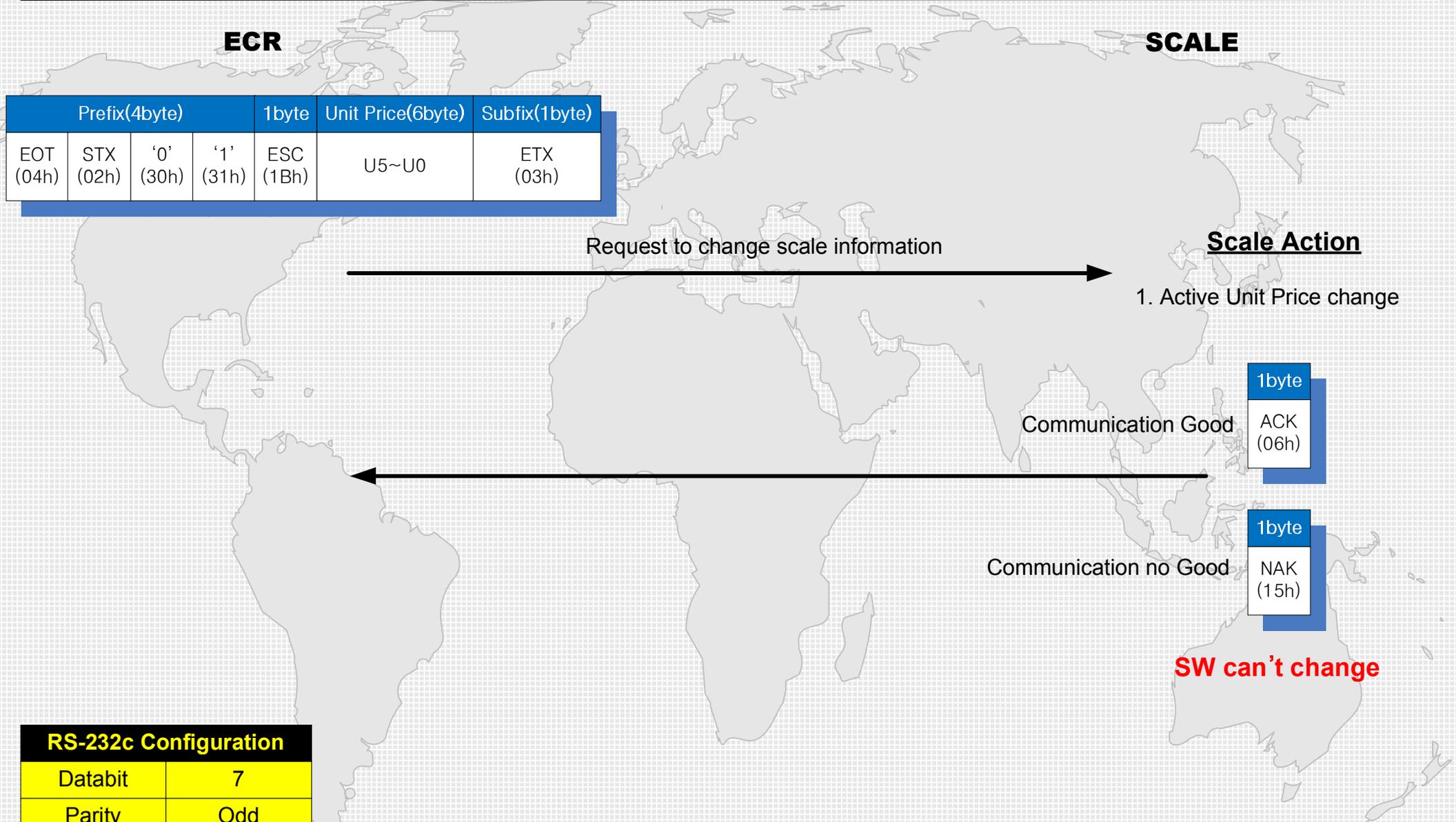
**SCALE**



RS-232c Configuration	
Databit	8
Parity	None
Stop Bit	1
Baudrate	9600bps

★ Response time : Typically 50ms, max 150ms

# ECR Type#12(Change Scale information – Unit Price)



RS-232c Configuration	
Databit	7
Parity	Odd
Stop Bit	1
Baudrate	9600bps

★ Response time : Typicaly 50ms, max 150ms

# ECR Type#12(Change Scale information – Unit Price, Tare)

**ECR TARE ONLY**

**SCALE**

Prefix(4byte)				1byte	Unit Price(6byte)	1byte	Tare value(4byte)	Subfix(1byte)
EOT (04h)	STX (02h)	'0' (30h)	'3' (33h)	ESC (1Bh)	U5~U0	ESC (1Bh)	T3~T0	ETX (03h)

### Scale Action

1. Active Unit Price change
2. Tare value change

Request to change scale information

Communication Good

1byte
ACK (06h)

Communication no Good

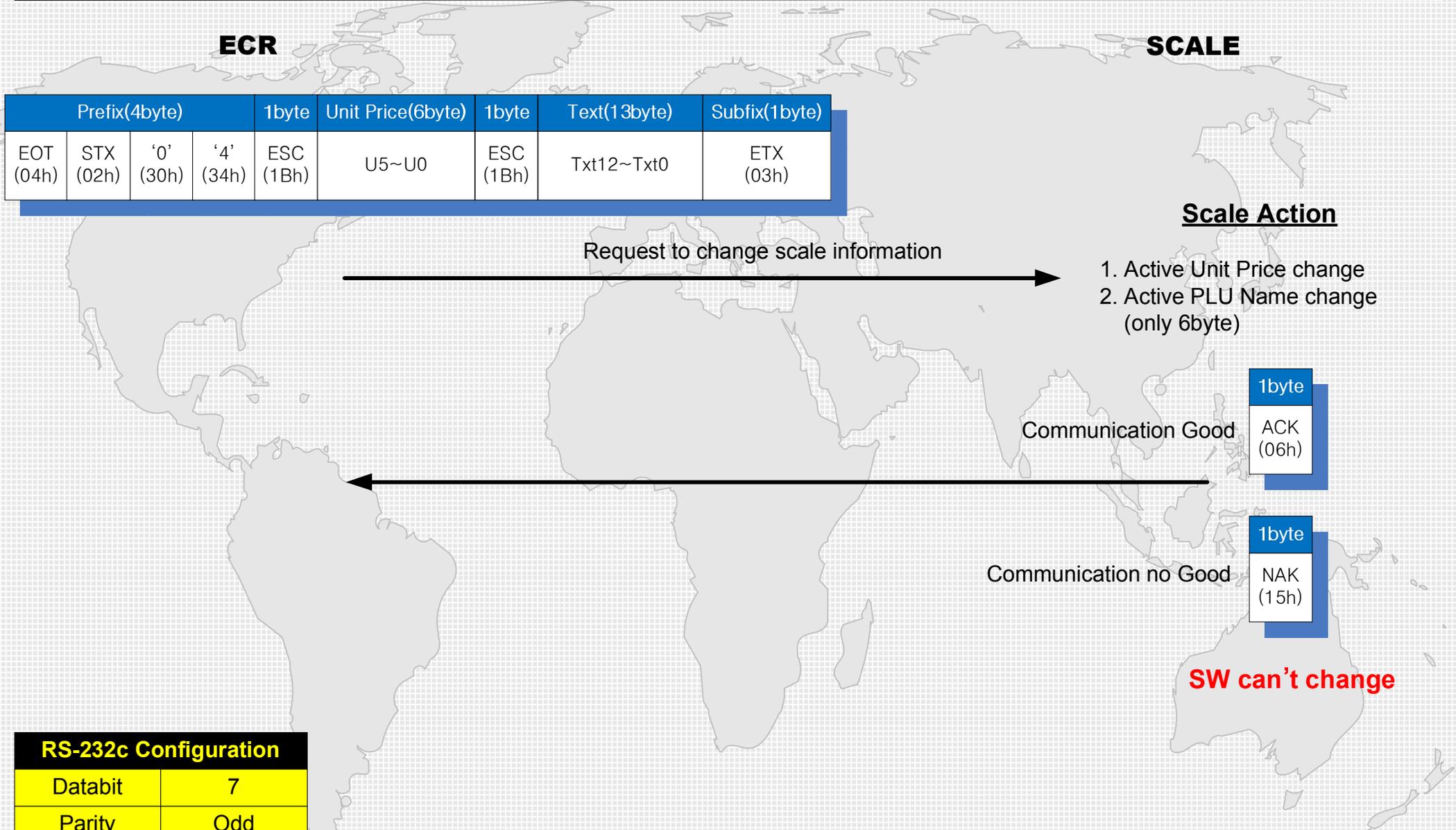
1byte
NAK (15h)

### RS-232c Configuration

Databit	7
Parity	Odd
Stop Bit	1
Baudrate	9600bps

★ Response time : Typically 50ms, max 150ms

# ECR Type#12(Change Scale information – Unit Price, PLU Name)



RS-232c Configuration	
Databit	7
Parity	Odd
Stop Bit	1
Baudrate	9600bps

★ Response time : Typicaly 50ms, max 150ms

# ECR Type#12(Change Scale information – Unit Price, Tare, PLU Name)

**ECR**

**SCALE**

Prefix(4byte)				1byte	Unit Price(6byte)	1byte
EOT (04h)	STX (02h)	'0' (30h)	'5' (35h)	ESC (1Bh)	U5~U0	ESC (1Bh)

(Continue)

Tare value(4byte)	1byte	Text(13byte)	Subfix(1byte)
T3~T0	ESC (1Bh)	Txt12~Txt0	ETX (03h)

**Scale Action**

1. Active Unit Price change
2. Tare Value change
2. Active PLU Name change (only 6byte)

Request to change scale information

Communication Good

1byte
ACK (06h)

Communication no Good

1byte
NAK (15h)

**SW can't change**

RS-232c Configuration	
Databit	7
Parity	Odd
Stop Bit	1
Baudrate	9600bps

★ Response time : Typicaly 50ms, max 150ms



# ECR Type#12(Request for status information after receipt of NAK)

**ECR**

**SCALE**

Prefix(4byte)				Subfix(1byte)
EOT (04h)	STX (02h)	'0' (30h)	'8' (38h)	ETX (03h)

Request Status information

Prefix(3byte)			1byte	Status(2byte)		Subfix(1byte)
STX (02h)	'0' (30h)	'9' (39h)	ESC (1Bh)	S1	S0	ETX (03h)

Send Status information

SW don't change

S1	S0	Description
'0'(30h)	'0'(30h)	There is no error present
'0'(30h)	'1'(31h)	GENERAL error on the scales
'0'(30h)	'2'(32h)	PARITY error, or more characters than permitted
'1'(31h)	'0'(30h)	Incorrect record number detected
'1'(30h)	'1'(31h)	No valid unit price
'1'(31h)	'2'(32h)	No valid tare value received
'1'(30h)	'3'(33h)	No valid text received
'2'(32h)	'0'(30h)	Scale still in motion ( no equilibrium )
'3'(33h)	'0'(30h)	Scale in MIN range
'3'(33h)	'1'(31h)	Scale in underload range or negative weight display
'3'(33h)	'2'(32h)	Scale in overload range

★ Response time : Typically 50ms, max 150ms

RS-232c Configuration	
Databit	7
Parity	Odd
Stop Bit	1
Baudrate	9600bps